

SHOW SOMERSET COLORS IN YOUR HOME

FABULOUS COLORS. NATURAL CHARACTER. SUBTLE TEXTURES. SUPERIOR HARDWOODS.

All Somerset flooring is manufactured in the USA by employees who take pride in producing flooring you will enjoy in your home.



SOMERSET MAKES IT EASY TO LIVE WITH YOUR FLOORING DECISION



MANUFACTURED IN THE USA

All Somerset flooring—nine unique Collections—is proudly manufactured in the USA, in our own manufacturing facilities in the heart of the Appalachian timberlands. You can have confidence in the quality and care with which your flooring is made.



Stylish Random Widths

Somerset's Hand Crafted Collection flooring is offered in 3-1/4", 4", and 5" widths packaged in the same carton. So it's easy to get the stylish, awe-inspiring look of random width hardwood flooring—plus the added texture of hand applied scraping and character.



Solid and Solid Plus® Engineered

Only Somerset gives you the choice of traditional 3/4" thick solid or 1/2" thick Solid *Plus* engineered construction. It's a matter of choice and installation needs—both options have the same preferred appearance.

2



Appalachian Beauty

Somerset flooring is a tribute to the incomparable beauty of American Appalachian hardwoods.

We offer a range of species, colors, and styles, so you can choose the perfect complement to your personal style. Enjoy!



Actions, Not Words

Somerset has always been committed to doing the right things—for our customers, our employees, and our natural resources. We don't spend much money touting what we do to insure our practices and products respect and sustain the environment. We do, however, invest time and effort to do the right things to be environmentally proactive—now and for the future.







TABLE OF CONTENTS

- 4 Hand Crafted Collection
- 8 Specialty Collection
- 14 Color Strip Collection
- 16 Character Collection
- 20 Homestyle Collection
- 22 Color Plank Collection

- 26 Classic Collection
- 30 Wide Plank Collection
- 34 High Gloss Collection
- 36 Solid And Solid Plus® Engineered
- 38 Somerset Advantages
- 40 Collections Overview



Appalachian Oak, Hickory, and Maple

HAND CRAFTED—WHAT TO EXPECT:
Craftsmen apply subtle texture by hand to flooring in this Collection. Expect a variety of random scraping and marks. Not all boards will have the same degree of texture or character.

WIDTHS:

Oak: 3-1/4"-4"-5" Random Widths; 7"
Maple: 3-1/4"-4"-5" Random Widths; 6"
Hickory: 3-1/4"-4"-5" Random Widths; 6"

CONSTRUCTION: Solid *Plus* Engineered, 1/2" Thick 3mm Thick Wear Layer; 8-Ply Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'

TEXTURED SURFACE; LOW GLOSS



THE REALITY OF REAL WOOD Expect your floor to have natural variations in grain and color from piece to piece. That's what makes real wood uniquely beautiful. We provide product samples and photographs to help with your selection, but your newly installed floor will vary from any samples or photos, because wood is unique.



Winter Wheat





Winter Wheat (detail)







Royal Brown





Appalachian Oak, Hickory, and Maple

SPECIALTY—WHAT TO EXPECT:

Somerset offers beautiful Appalachian species of maple and hickory as alternatives to the traditional look of oak. Each species has its own unique grain pattern and natural characteristics.

Hickory: Solid *Plus* 3-1/4"; 5" • Solid 3-1/4"; 4"; 5" Maple: Solid *Plus* 3-1/4"; 5" • Solid 2-1/4"; 3-1/4"; 4"; 5" Oak: Solid *Plus* 3-1/4"−5"−7" Random Widths Solid 2-1/4"−3-1/4"−4" Random Widths

CONSTRUCTION:

Solid *Plus* Engineered, 1/2" Thick 3mm Thick Wear Layer; 8-Ply Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'

Solid, 3/4" Thick Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'

Hickory, Maple
SMOOTH SURFACE;

Coak
EMBOSSED SURFACE; SEMI-GLOSS LOW GLOSS



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8



Hickory Natural



Random Width Oak, Rustic Grey





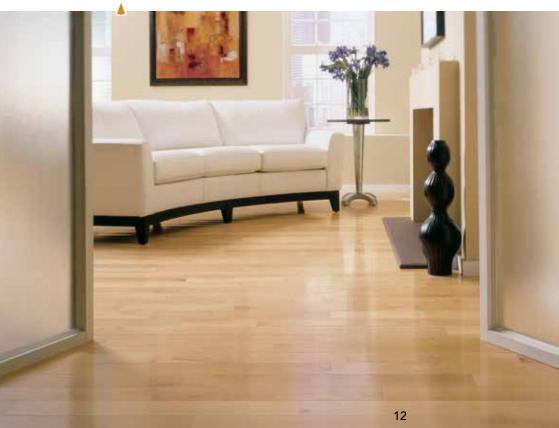
10 Random Width Oak, Mountain Brown













Hickory Natural (detail)



Hickory Moonlight



Maple Tumbleweed



COLOR STRIP—WHAT TO EXPECT:
This Collection celebrates the incomparable beauty of Appalachian oak—in either red oak or white oak—in narrower widths. Choose from a range of stylish colors to complement any decor. Somerset doesn't mix red and white oak for greater color consistency now, and should you ever choose to refinish your floor.



CONSTRUCTION: Solid, 3/4" Thick Eased Edges; Square Ends Random Lengths from 10" to 6-1/2'



WIDTHS: Oak: 2-1/4"; 3-1/4"

SMOOTH SURFACE; SEMI-GLOSS



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Smoke



14 15 Gunstock



Appalachian Oak, Maple, Hickory, and Walnut

CHARACTER—WHAT TO EXPECT:
Expect markings that include (but aren't limited to)
small, sound open knots; larger filled knots; mineral
streaks; worm holes; heartwood; sapwood; and burls. The amount of character will vary from piece to piece.

WIDTHS:

Oak: Solid **Plus** 3-1/4"; 5" • Solid 3-1/4"; 4"; 5"

Maple: Solid **Plus** 3-1/4"; 5" • Solid 3-1/4"; 4"; 5"

Hickory: Solid **Plus** 3-1/4"; 5" • Solid 3-1/4"; 4"; 5"

Walnut: Solid **Plus** 3-1/4"; 5" • Solid 3-1/4"; 4"; 5"



CONSTRUCTION: Solid Plus Engineered, 1/2" Thick 3mm Thick Wear Layer; 8-Ply Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'



Solid, 3/4" Thick Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'

CHARACTER SURFACE; LOW GLOSS



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16



17 Hickory Saddle





White Oak (detail)





Walnut



Hickory Ember





HOMESTYLE—WHAT TO EXPECT:
This Collection was designed to meet demand for 3/4" traditional solid oak flooring with both eased edges and eased ends. Somerset doesn't mix red and white oak for greater color consistency now, and should you ever choose to refinish your floor.



CONSTRUCTION: Solid, 3/4" Thick Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'



WIDTHS: Oak: 2-1/4"; 3-1/4"

SMOOTH SURFACE; SEMI-GLOSS



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20





COLOR PLANK—WHAT TO EXPECT:

This Collection celebrates the incomparable beauty of Appalachian oak—in either red oak or white oak—in plank widths. Choose from a range of stylish colors to complement any decor. Somerset doesn't mix red and white oak for greater color consistency now, and should you ever choose to refinish your floor.



CONSTRUCTION: Solid Plus Engineered, 1/2" Thick 3mm Thick Wear Layer; 8-Ply Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'



Solid, 3/4" Thick Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'

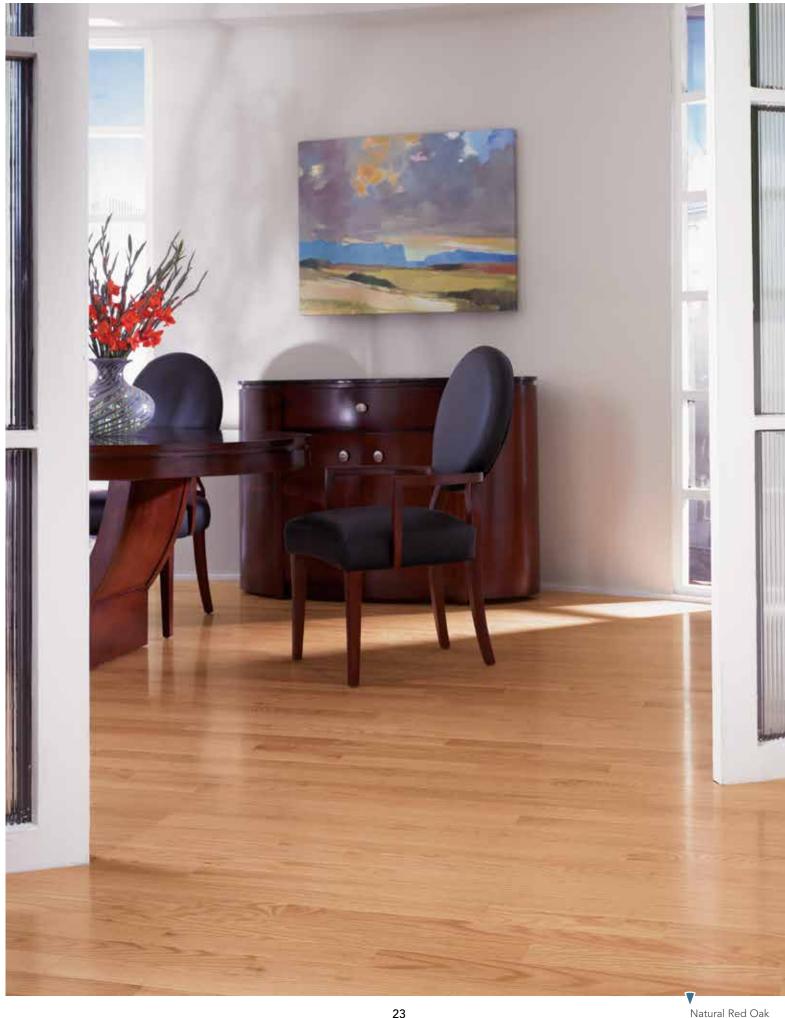


Oak: Solid **Plus** 3-1/4"; 5" • Solid 4"; 5"

SMOOTH SURFACE; SEMI-GLOSS



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Gunstock

Metro Brown



CLASSIC—WHAT TO EXPECT:

CLASSIC—WHAT TO EXPECT:

Classic Collection celebrates the timeless—and classic—beauty of oak. This particular collection is all red oak.

The flooring surface has a subtle texture for added visual appeal (and may help minimize the look of surface imperfections that can occur as you live on your floor for years).

WIDTHS:

Oak: Solid **Plus** 3-1/4"; 5" • Solid 2-1/4"; 3-1/4"

CONSTRUCTION: Solid Plus Engineered, 1/2" Thick 3mm Thick Wear Layer; 8-Ply Eased Edges; Eased Ends Random Lengths from 10" to 6-1/2'

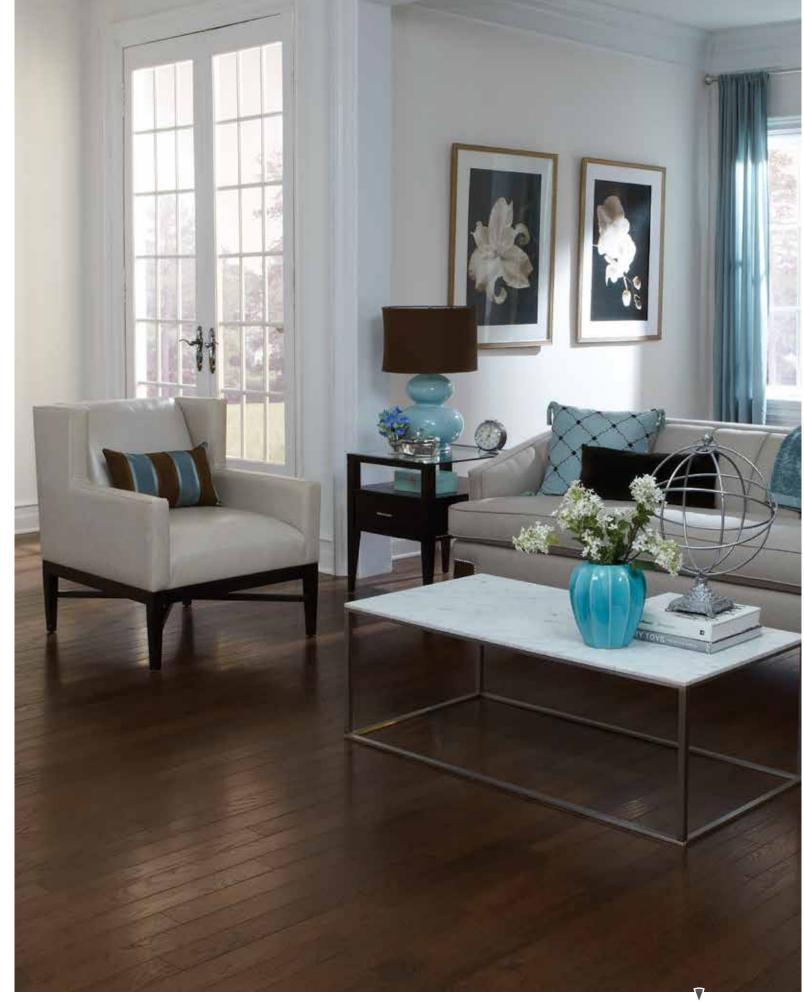


Solid, 3/4" Thick Eased Edges; Square Ends Random Lengths from 10" to 6-1/2'

LIGHTLY TEXTURED SURFACE; LOW GLOSS



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Butterscotch (detail)



Appalachian Oak, Maple, and Hickory

WIDE PLANK—WHAT TO EXPECT:

Make a big design statement with Appalacian oak, maple and hickory in ultra-wide widths. You'll appreciate the beauty of solid hardwood and the benefits of greater dimensional stability of Solid Plus engineered construction.



Oak: 7" Maple: 6"

Hickory: 6"

CONSTRUCTION:
Solid Plus Engineered, 1/2" Thick
3mm Thick Wear Layer; 8-Ply
Eased Edges; Eased Ends
Random Lengths from 10" to 6-1/2'

LIGHTLY TEXTURED SURFACE; LOW GLOSS



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32



33 Midnig



HIGH GLOSS—WHAT TO EXPECT:
This Collection of red and white oak was designed for those who prefer their floors to "shine" with a higher gloss finish. Somerset doesn't mix red and white oak for greater color consistency now, and should you ever choose to refinish your floor.



CONSTRUCTION: Solid, 3/4" Thick Eased Edges; Square Ends Random Lengths from 10" to 6-1/2'



WIDTHS: Oak: 2-1/4"; 3-1/4"

SMOOTH SURFACE; HIGH GLOSS



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34

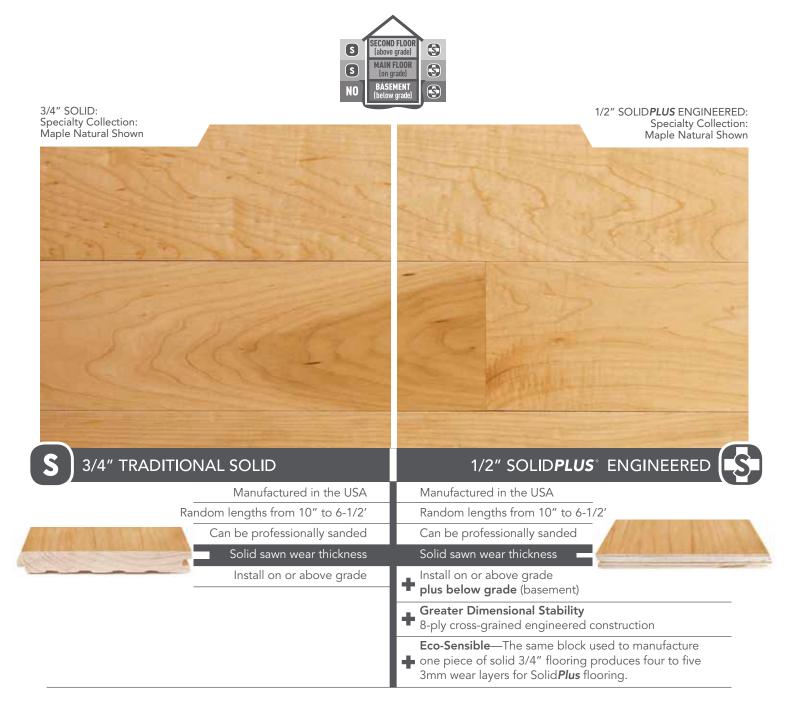


35 Cherry Oak

SOLID AND SOLID**plus** Engineered

Somerset offers two types of flooring construction, so you can enjoy the beauty of Appalachian hardwoods virtually anywhere in your home.

Whether you choose Somerset's 3/4" solid, or 1/2" Solid**Plus** engineered flooring, you get flooring manufactured in the USA to the highest quality standards. Choose the construction you prefer and best suits your installation needs.



36

ENVIRONMENTAL RESPONSIBILITY

At Somerset, Environmental Responsibility Is About Investing In Actions...Not Words

Somerset has been a green company before being "green" became popular. We don't spend our time and money on ads bragging about our eco-responsible practices. Instead we believe our resources are more wisely spent investing in ways to become more environmentally conscious.

Here are some of the reasons you can feel good about buying Somerset products:

Full-Time Forestry Staff

We employ a full-time forestry staff to sustainably manage the timberlands we own, and to work to insure best forestry management practices with independent foresters and sawmills from which we purchase lumber. Our foresters create 100-year plans for the forest we own. Our lumber comes from approximately a 150-mile radius of our manufacturing facilities.

"Waste Not" Philosophy

Somerset has a "Waste Not" philosophy, which means we use every part of the tree. Excess wood fiber and sawdust generated through our manufacturing operations goes to fuel our plants or to the manufacture of Somerset Wood Pellet bio fuel. This reduces our country's dependency on fossil fuels and helps our environment.

Eco-Sensible Solid Plus® Engineered Flooring

Somerset manufactures 1/2" Solid *Plus* engineered flooring with a 3mm thick wear layer that is cut from a block of Appalachian hardwood. Lumber that would produce just one 3/4" solid piece of flooring now produces four to five wear layers for Solid *Plus* engineered flooring. It's another way we conserve our natural resources while providing customers with the beauty and benefits of real wood flooring.

Feel Good About Buying Somerset



FSC Supplier FSC-C006182 We are a privately owned company, dedicated to bringing you the best quality while strictly adhering to best forest management practices. We are an FSC® certified company and are supporters of the following industry organizations:









SOMERSET ADVANTAGES





All Somerset Flooring Is Proudly Manufactured In The USA

Our Flooring Is Crafted From Appalachian Hardwoods For Outstanding Quality and Beauty

All Somerset flooring (both 3/4" solid and the wear layer of our Solid *Plus*® engineered flooring) is manufactured from Appalachian species of red oak, white oak, maple, hickory, or walnut. Some of the finest lumber in the world comes from the Appalachian Mountain region of the United States, where Somerset is located. The lumber is considered superior because of the benefits inherent in the location and the land. The climate is a main factor in producing the naturally superior quality—the area's warm summers and cool spring and fall seasons insure that the growth of the trees is gradual. Slower tree growth results in tight growth rings, consistent grains, and strong fibers that lead to strength, durability, and beauty.

We Don't Mix Red and White Oak

Red and white oak are both beautiful, durable hardwoods, especially Appalachian oak. Both have unique color variations and characteristics, and they take stain differently. One of the main advantages of not having species mixed within your floor is for better color consistency now, and should you ever need or choose to have your floor sanded and refinished in the future. To give you the best looking, best performing oak flooring, we do not mix the two species.

We Apply One Of The Thickest Aluminum Oxide Urethane Finishes On The Market

Somerset's Ultimate™ Finish is an advanced UV-cured formulation of aluminum oxide and urethane. Our proprietary multi-step finishing process protects your floor with a thick, durable shield that is resistant to wear and provides exceptional gloss retention. In addition, we implement a full fill face operation in our finishing process. This important step seals the pores of the wood, resulting in a smoother,

more consistent surface onto which we apply the remaining finish coats. The final flooring has a durable easy-care finish that enhances the natural beauty of the wood and is built for lasting performance in your home. Depending on the Collection you choose, Somerset flooring is available in low, semi, and high gloss finishes to give you the look you want. We guarantee the finish will not wear through for 50 years.

Somerset's Limited Warranty Is One Of The Strongest In The Industry With A 50-Year Finish Wear Layer Warranty



We feel that no other hardwood flooring in the industry is manufactured to higher quality standards than a Somerset hardwood floor. All the flooring presented in this brochure is

backed by our Lifetime Structural Warranty; in addition, our 50-Year Finish Wear Layer Warranty provides assurance that the surface finish layer will not wear through or separate from the wood for 50 years from the original date of purchase. Some exclusions and conditions apply, so please visit www.somersetfloors.com for complete warranty details.

Enjoy Easy Care With Products Specially Formulated For Your Floor



Somerset floors are easy to care for.

Simply vacuum or dust mop on a regular basis, wipe up spills as they happen, and routinely clean your floor with

Somerset's Ultimate™ Wood Floor

Cleaner. Touch-Up Kits are available to repair minor surface damage.

If your dealer does not carry Somerset care products, visit our website for purchasing information and additional care and maintenance tips.

Choose Solid Or Solid *Plus*® Engineered Flooring To Meet Your Installation Needs



Solid FlooringNail or staple-down on or above grade only.

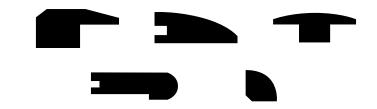


Solid Plus Engineered Flooring
Glue, staple, nail-down, or float on, above, or below grade.

Complete The Installation With Molding And Trim

Somerset offers an assortment of solid hardwood molding and trim to complement your new floor. Everything you need—including reducer, quarter round, stair nosing, baby threshold, and t-molding—is available to complete your installation. Ask your retailer about your installation needs, and then order molding and trim when purchasing your flooring.

Get molding profile and size information at www.somersetfloors.com



Natural Beauty Means Natural Variations

The patterns and color variations created in a living tree are like all of nature—never repeated. Naturally occurring wood characteristics such as mineral streaks, knots, and variations in grain and color, are not considered defects. Also, all hardwood flooring will undergo color changes over time and with exposure to light. As a result of these natural characteristics, as well as the limitations of printing, your newly installed Somerset floor will vary from samples or pictures shown.



For More Information About Our Company And Products, Please Visit Us Online.

www.somersetfloors.com

Our website has been designed to be an informative and inspirational resource. In addition to photos of our flooring, you'll find in-depth information, product specifications, information about care products, your online warranty registration form, a dealer locater to help connect you with our valued retailers, and more.

LECTIONS OVERVIE



Need to Know: Actual product samples provide the most accurate representation of color and should be used for purchase decision making. Printed photographs and color swatches are provided for reference and comparison, but due to the natural variations in wood and the limitations of commercial printing, your new floor will vary in appearance from any samples or pictures shown. Note: Flooring thickness is nominal.

S 3/4" Thick Solid Construction Random lengths from 10" to 6-1/2'

\$\ \frac{1}{2}" \text{ Thick Solid } \textit{Plus} \text{ Engineered Construction}

3mm thick solid sawn wear laver 8-ply, random lengths from 10" to 6-1/2'



\$\square\$ 1/2" Thick Solid **Plus*** Engineered Construction



Maple 3-1/4" - 4" - 5" 3-1/4" - 4" - 5" **EPHCDFRLE EPHCOGRLE 6"** EPHCOG6E

6" EPHCDF6E

Hickory

Hickory

3-1/4" EP314SPHME

DARK FOREST

VINTER WHEAT Hickory 3-1/4" - 4" - 5" **EPHCWWRLE** 6" EPHCWW6E

NTIQUE BRONZE Hickory 3-1/4" - 4" - 5" **EPHCABRLE**

6" EPHCAB6E

BUTTERCUP White Oak 3-1/4" - 4" - 5" **EPHCBURLE** 7" EPHCBU7E

ROYAL BROWN White Oak 3-1/4" - 4" - 5" **EPHCRBRLE** 7" EPHCRB7E USTIC AUTUMN

White Oak 3-1/4" - 4" - 5" **EPHCRARLE 7"** EPHCRA7E HOMESTYLE

S 3/4" Thick Solid Construction

S 3/4" Thick Solid Construction

BUTTERSCOTCH

White Oak

2-1/4" PS2703B

3-1/4" PS3703B

ATURAL WHITE OA

White Oak

4" PP41WOR

5" PP51WOB

5" EP512CPWOE

GUNSTOCK

Red Oak

2-1/4" CL2104

3-1/4" CL3104

GUNSTOCK

Red Oak

3-1/4" EP314CLGUE

5" EP512CLGUE

Red Oak

NATURAL WHITE OAK

White Oak

\$\frac{1}{2}" Thick Solid **Plus*** Engineered Construction

S 3/4" Thick Solid Construction



2-1/4" PS2701B **3-1/4"** PS3701B

COLOR PLANK

NATURAL RED OAK

Red Oak

4" PP41ROB

5" PP51ROB

Red Oak

3-1/4" EP314ROE

CLASSIC

NATURAL RED OAK

Red Oak

2-1/4" CL2101

3-1/4" CL3101

NATURAL RED OAK

Red Oak

3-1/4" EP314CLROE

5" EP512CLROE

NATURAL RED OAK

Red Oak

7" EPWRON7E

GUNSTOCK Red Oak

2-1/4" PS2714B 3-1/4" PS3714B

GOLDEN OAK

Red Oak

4" PP41GOB

5" PP51GOB

5" EP512GOE

CHERRY OAK

Red Oak

2-1/4" CL2105

3-1/4" CL3105

CHERRY OAK

Red Oak

3-1/4" EP314CLCOE

5" EP512CLCOE

Red Oak

2-1/4"

NATURAL WHITE OAK White Oak 2-1/4" PS2706B

3-1/4" PS3706B

GUNSTOCK

White Oak

4" PP41GUR

5" PP51GUB

GUNSTOCK

White Oak

URBAN GRAY

Red Oak

2-1/4" CL2107

3-1/4" CL3107

URBAN GRA

Red Oak

3-1/4" EP314CLUGE

5" EP512CLUGE

MIDNIGHT

Red Oak

2-1/4" PS2707B 3-1/4" PS3707B

PROVINCIAL

Red Oak

МОСНА

Red Oak

4" PP41MOR

5" PP51MOB

MOCHA

SABLE

Red Oak

2-1/4" CL2108

3-1/4" CL3108

SABLE

Red Oak

3-1/4" EP314CLSBE

5" EP512CLSBE

MAPLE MIST

Maple

2-1/4" PS2716B 3-1/4" PS3716B 3-1/4" PS3740B

METRO BROWN

White Oak

SMOKE

Red Oak

4" PP41SMB

5" PP51SMB

SMOKE

Red Oak

CHARCOAL White Oak 2-1/4" PS2740B

SPECIALTY

S 3/4" Thick Solid Construction



Hickory

3-1/4" EP314SPHCE

3-1/4" PS314HCE 3-1/4" PS314HMLB **5"** PP51HCE

💲 1/2" Thick Solid*Plus*° Engineered Construction

5"

Hickory 3-1/4" PS314HSPB

Hickory

3-1/4" EP314HSPE

5"

Hickory 3-1/4" PS314HNUB

Hickory

3-1/4" EP314HNUI

RANDON

Maple 2-1/4" 3-1/4" 4"

Maple

3-1/4" EP314SPMPE

5"

12SPMPE

💲 1/2" Thick Solid*Plus** Engineered Construction

2-1/4" 3-1/4" 4" 5"

VINTAGE OAK

White Oak

3-1/4" - 4" - 5"

EPHCVORLE

7" EPHCVO7E

Maple 2-1/4" P 3-1/4" F 5" F

💲 1/2" Thick Solid*Plus*° Engineered Construction MAPLE TUMBLEWEED NATURAL RED OAK

3-1/4" EP314TUME

5" EP512ROE

NATURAL WHITE OAK GOLDEN OAK White Oak Red Oak **3-1/4"** EP314CPWOE **3-1/4"** EP314GOE

3-1/4" EP314GUE **5"** EP512GUE

Red Oak **3-1/4"** EP314MOE **5"** EP512MOE

3-1/4" EP314SME 5" EP512SME

BUTTERSCOTCH

Red Oak

2-1/4" CL2109

3-1/4" CL3109

BUTTERSCOTCH

Red Oak

3-1/4" EP314CLBUE

5" EP512CLBUE

HICKORY TOAST

Hickory

White Oak **3-1/4"** EP314MBE **5"** EP512MBE

MYSTIC

Red Oak

2-1/4" CL2110

3-1/4" CL3110

MYSTIC

Red Oak

3-1/4" EP314CLMYE

5" EP512CLMYE

HICKORY SADDLE

Hickory

6" FPWHSA6F

METRO BROWN

METRO BROWN

White Oak

4" PP41MRR

5" PP51MBB

S 3/4" Thick Solid Construction



Red Oak 2-1/4" - 3-1/4" - 4"

GOLDEN OAK

Red Oak

Red Oak 2-1/4" - 3-1/4" - 4" Red Oak

Red Oak 3-1/4" - 5" - 7"



Maple

3-1/4" EP314SPMGE

3-1/4" - 5" - 7"

COLOR STRIP

S 3/4" Thick Solid Construction



2-1/4" PS2101 **2-1/4"** PS2103 3-1/4" PS31401 **3-1/4"** PS31403



МОСНА Red Oak **2-1/4"** PS2106 3-1/4" PS31406 **METRO BROWN** White Oak **2-1/4"** PS2116 **3-1/4"** PS31416





SMOKE Red Oak **2-1/4"** PS2118

3-1/4" PS31418 WIDE PLANK



5" CP51WAB

S 3/4" Thick Solid Construction



4" CP41MPIB **5"** CP51MPIB



5" CP51HCB











Hickory





\$\square\$ 1/2" Thick Solid **Plus*** Engineered Construction

GUNSTOCK

Red Oak



COLONIAL GRAY

Red Oak

7" EPWCG7E



2-1/4"

3-1/4" PS3606HG

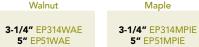


2-1/4" F

3-1/4" PS3607HG



1/2" Thick Solid Plus Engineered Construction



Maple **3-1/4"** EP314CHHCE 5" FP51CHHCE





Ocean Gray, Hand Crafted Collection



somersetfloors.com